TechSandBox Process Control The Evolution of an Industry

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Innovation Driven by I/O, Software, Services, Connectivity

1959: 1st industrial control computer at Texaco (Thompson Ramo Wooldridge, Bristol (now Emerson), Leeds & Northrop)

1960's

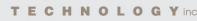
- 1st data acquisition system (IBM)
- 1st board level products (DEC's Unibus)
- 1st instrument interface: HP-IB / GPIB / IEEE-488 (HP)
- 1st PLC (Bedford Assoc → Modicon)

1970's

- 1st DCS (Honeywell)
- 1st analog and digital I/O boards for computer buses (Q-bus, Multibus)

1980's

- 1st analog and digital I/O boards for PCI bus (Tecmar/Scientific Solutions, Data Translation)
- 1st hardware-independent PC-based measurement & control software (LABTECH followed by Intellution)





Innovation Driven by New Platforms: I/O, Software, Connectivity





















High Performance Data Acquisition & Process Control Software





Modbus

Data Highway

Optomux

RS-232

RS-422 / 423

RS-485

IEEE-488

HART

Foundation Fieldbus **Profibus**















High Performance Data Acquisition & Process Control Software



MEASUREMENT COMPUTING.







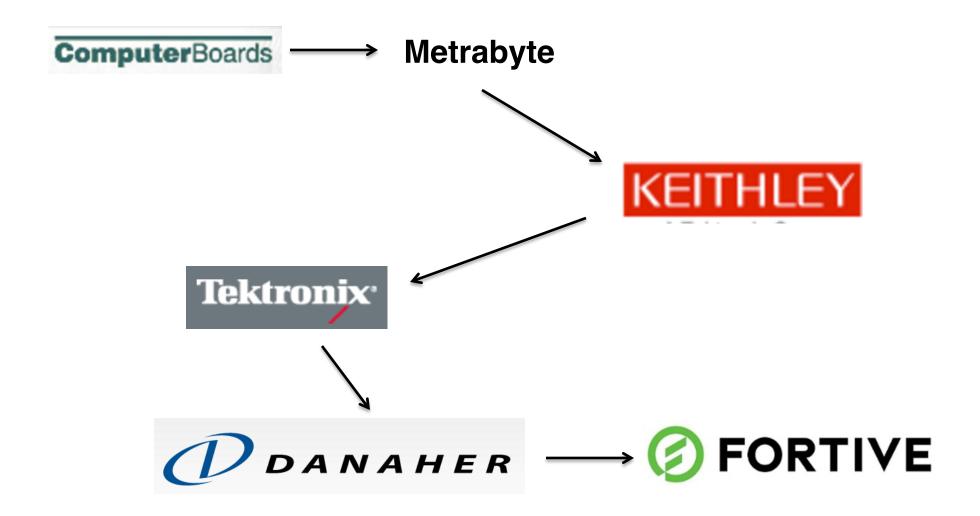








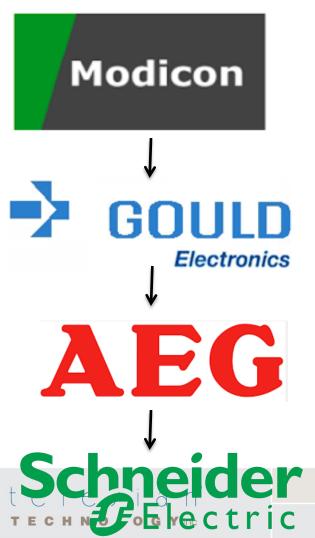


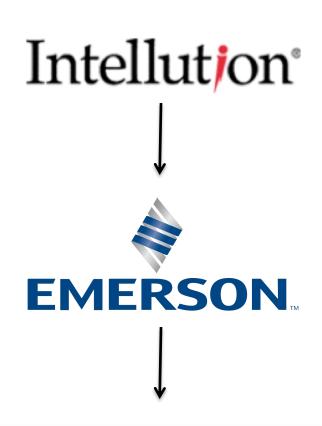






The Behemoths are Hungry: Emerson, Schneider, Siemens, ABB, GE

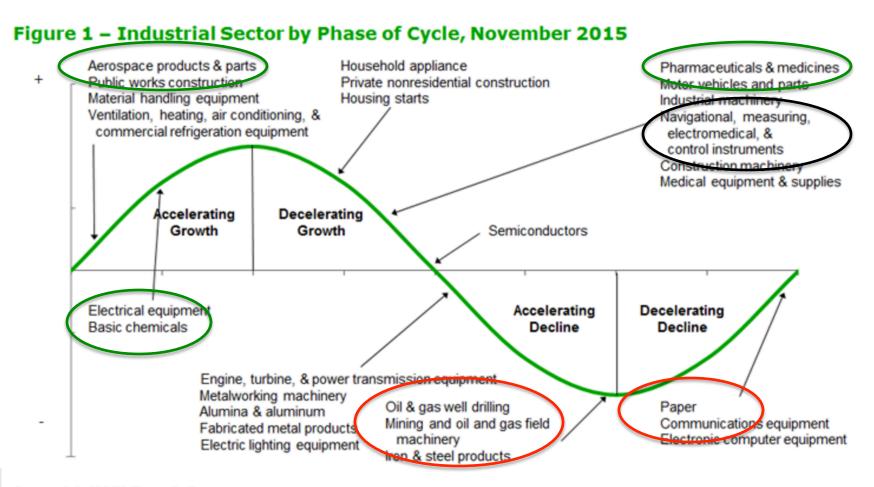








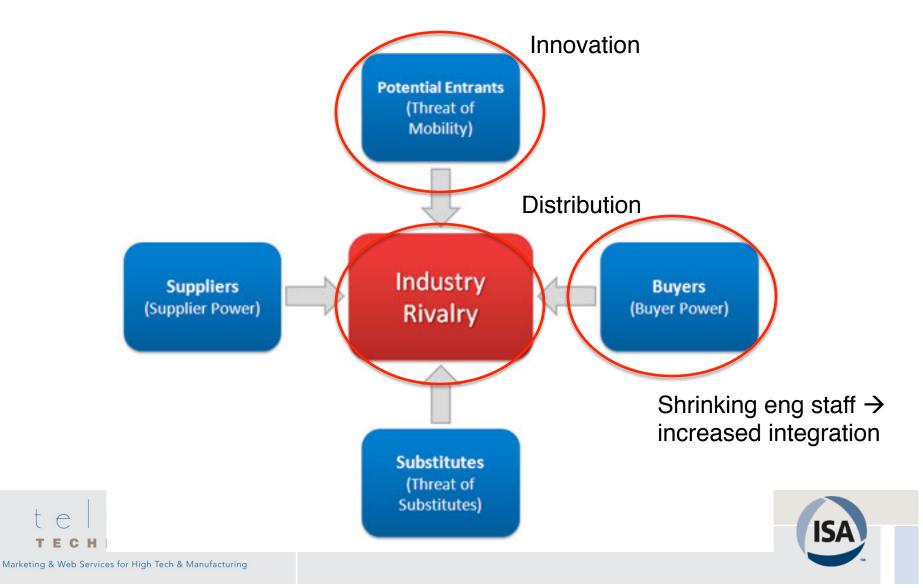
Buyers: Good News and Bad News



Source(s): MAPI Foundation

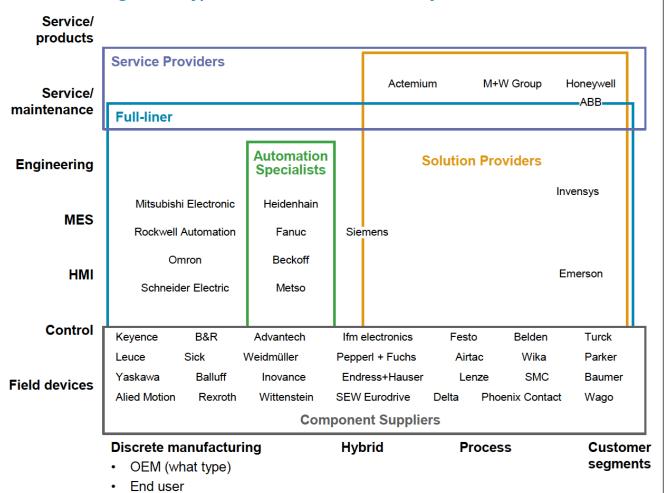


Tough Market Driven by Power of Buyers, Competitive Rivalry, New Entrants



The Process Control Industry Today

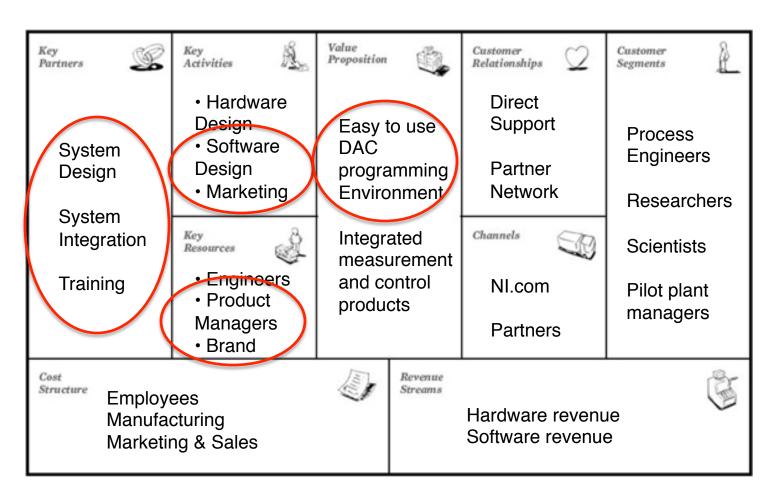
Business design archetypes in the Automation Industry



- · Focus on a few customer segments
- Competency for complete automation systems for the segments
- Attack on established players, primarily via innovation (price)
- < 5% of the total market
- Differentiation through industry/ solution competence
- Focus on process industry
- Low value added (production)
- ~ 15-20% of the total market
- Broad range of services (system approach/kit)
- Broad range of customers (both in discrete manufacturing and process industry)
- Typically history in the control segment
- Completion of portfolio upwards (MES) and downwards (components)
- ~ 35-45% of the total market
- Focused product range
- Relatively broad range of customers (however, often focus either on discrete manufacturing or process industry)
- Distinction between volume & niche providers
- ~ 30-40% of the total market
- Service Provider
- ~ 5% of the total market

Source: Oliver Wyman analysis, expert interviews

Who Survived and Why? National Instruments Business Model







The Market Research / Engineering Investment Ratio is More Than 2.5:1

M/E Ratio™, the Marketing/Engineering Investment Ratio™			
	Invest- ment ratio	Period of developing the product	
Marketing	1	\$	
Engineering	1	\$	
Promoting + Selling	3		\$\$\$
	5	pre	— time ———▶

") excludes promoting and selling .01 *Flaming Super 1 Failure 1 Neither 1 Success

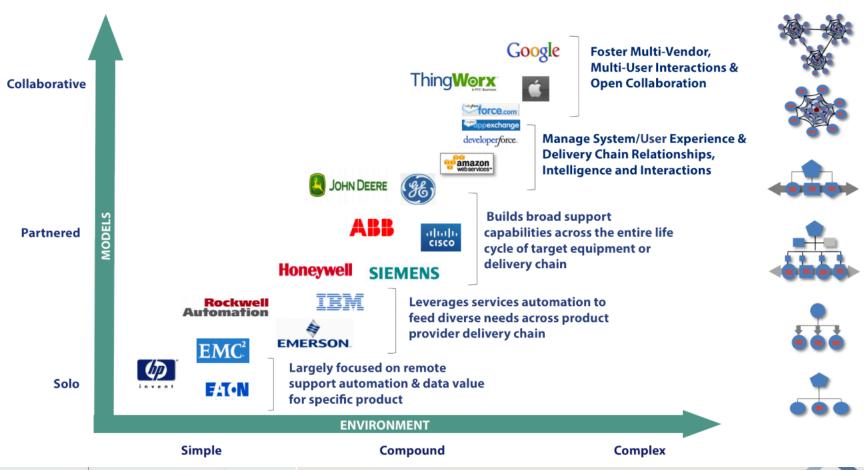
Marketing*/Engineering

Investment Ratio™



Copyright @ 1994-2010 Ralph E. Grabowsk http://marketingvp.com Results through June 17, 2010 ●● multiple data at one M/E Ratio™

Companies are evolving into complex connected applications that drive interactions between and among devices (IoT), people, systems, as well as multi-party collaboration







Questions?

Thank you!

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